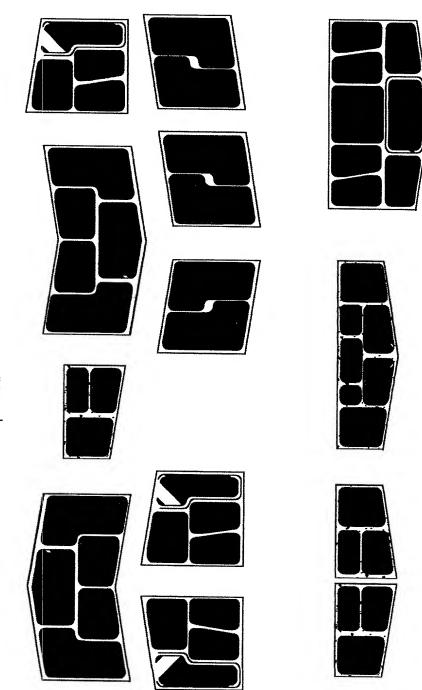
Page 1

Impressured focuse coordinette rectodining wealt unitt

Different configurations of retaining wall units used to lay up a wall

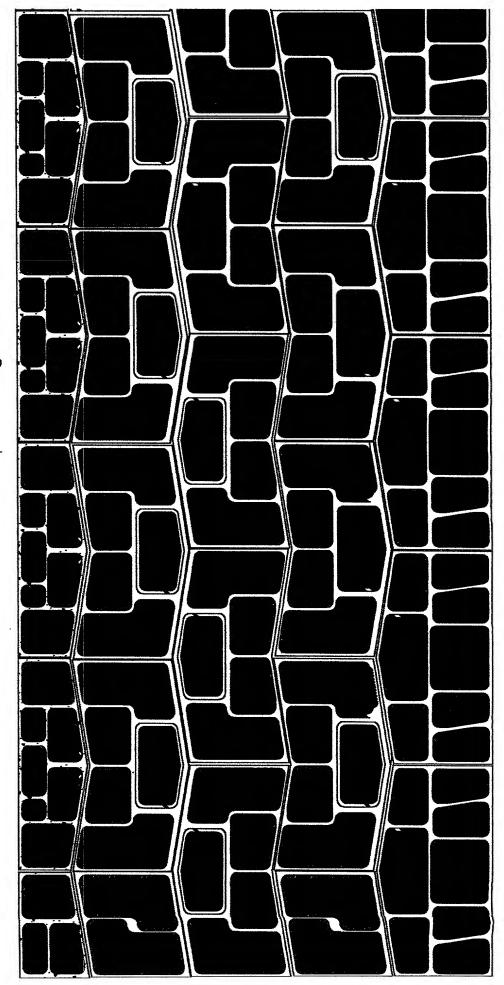
Top view

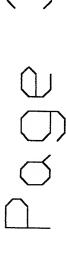


Page 2

Impressed face concrete retaining wall unit Michael J Wardell

Sample wall showing how retaining wall units are placed together

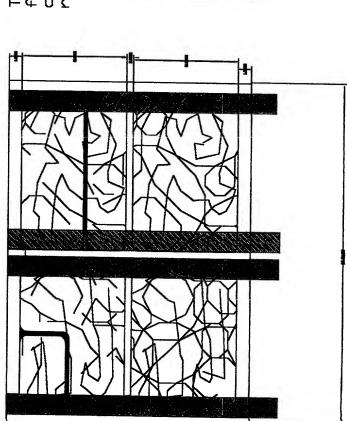




Retaining wall units in a mold configuration Top view

Impressed face concrete retaining wall unit, Michael J Wardell How the units are manufactured with the horizontal cores. When removed they will leave voids in the mold allowing the unit to be stripped out the bottom of the mold.

The red and green areas show the forming fingers of the horizontal cores, These will be voids when removed from the mold





End view of retaining wall units

Page 4

Impressed face concrete retaining wall unit
Michael J Wardell

When the units are laid up dry stacked the chamfer made by the horizontal core doesn't show on the face in either a straight or radius wall

Sample wall showing a stone face impressed into the face of the unit

